



OMS Specialty Connector & Pipe



**Weld-on Connections For Conductor and Surface Casing
Land, Platform, Jack-Up, Floater, Deepwater Applications**

Introduction

OMS has long established field proven products for conductor and surface casing, the JV family of connections have been designed based on field experience, voice of client, product knowledge, product development, analysis and testing.

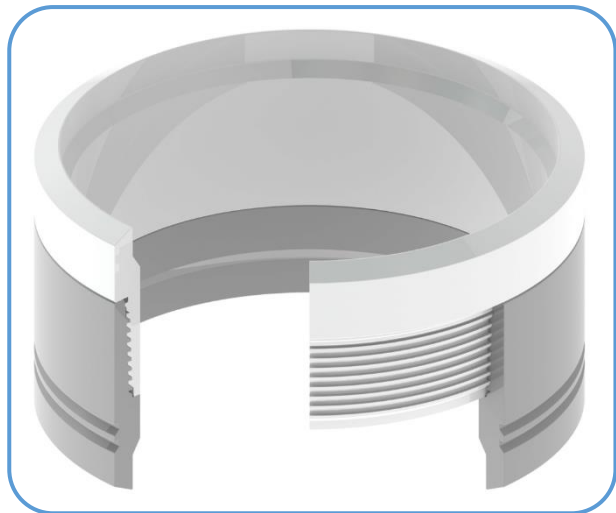
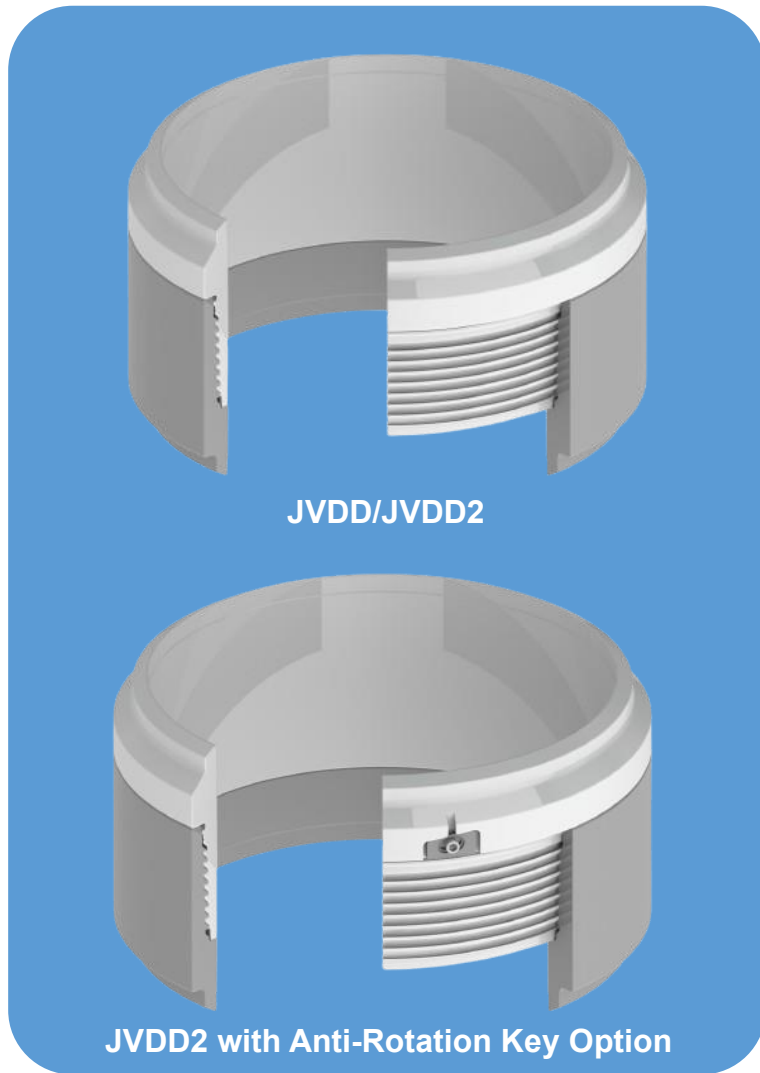
All JVDD and JV-LW family connections have been evaluated and tested by an independent engineering consultant in Singapore and Houston, utilizing finite element analysis, elastic-plastic analysis and global analysis for analysing works before physical testing is conducted in accordance to ISO 13679:2002 CAL-1 and API 5C5 CAL-1 (2017). OMS is also ISO 14001:2015, ISO 45001:2018, API Q1, API 5L, API 5CT and API 7-1 Certified.

JVDD and JV-LW connections are manufactured at our precision machine shop facilities in Singapore, Indonesia, and Saudi Arabia. These facilities are well equipped with modern infrastructure and professional staff to provide integrated manufacturing, machining and welding services.

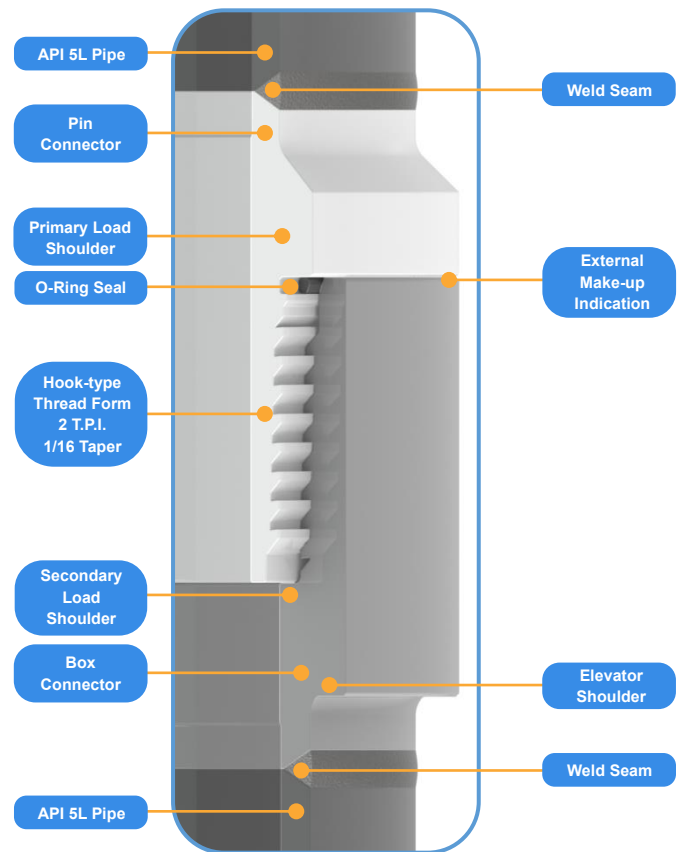


CONNECTOR MODEL	NO OF TURNS FOR ASSEMBLY	KEY FEATURES							PAGE	
		Reusable	Drivable	Elastomer Seals	Pre-load Shoulder	Anti-rotation Key	Metal seal Option	Configuration		Flush OD Option
 JVDD	6	✓	✓	✓	✓		✓	Upset OD	✓	3/4
 JVDD2	3	✓	✓	✓	✓	✓	✓	Upset OD	✓	3/4
 JVDD3	<1	✓	✓	✓	✓	✓	✓	Upset OD	✓	5/6
 JV-LW	6	✓		✓	✓			Upset OD		7
 JVDDF	3	✓	✓	✓	✓		✓	Flush OD/ Flush ID		8
 JVDDX	3	✓	✓	✓	✓			Upset OD		9
 CC	Weight Set	✓	✓	✓	✓	✓		Upset OD		10





JVDD/JVDD2 Connector can be configured to be Flush OD and Internal Upset ID



Technical Data

Nominal sizes available	16" to 36"
Configuration	Upset OD in standard connection
Thread form	2 T.P.I., 1/16 Taper
Thread start	1 Start for JVDD, 2 Start for JVDD2
Number of turns to make-up	6 for JVDD, 3 for JVDD2
Primary sealing mechanism	Elastomer
Load Shoulder	Dual
Anti-rotation keys	Not required for JVDD, Optional for JVDD2
Drivable	Yes
Material	70 – 120 ksi yield
Options: Flush OD or ID	Yes
Options: Metal seal options	Yes
Options: Additional anti-rotation device	Yes
Options: Alternate material	Yes

Features

Benefits

High strength design	Connector ratings exceed pipe body strength, reliable under extreme conditions.
Low ramp angle thread form	The low ramp angle of the thread form with 2 T.P.I. allows for easy stabbing, eliminates the possibilities of crossed threads, and reduces running time.
Rugged thread form	Eases handling, accommodates for minor thread damage and field repairs.
Hook-type thread form	The hook-type thread form with load flank at reverse angle allows for self-locking and increases tensile capacity.
Dual load shoulders and drivable	The double drive shoulders permit higher make-up torque and increase compression loading for driving. It can withstand the repeated use of the heaviest driving apparatus. The dual shoulder configuration also allows the load flanks to share the overall load evenly, reducing stress hot spots.
Effective pressure sealing	Resilient O-ring is located close to the shoulder of the pin connector and is protected by the primary shoulder. The internal seal surface of the box is protected from handling damage.
Compound radius at elevator shoulder	Enhanced compound radius at JVDD and JVDD2 box elevator shoulder reduces stress levels.
Reusable	All JVDD and JVDD2 connectors are reusable.

JVDD/JVDD2 is applicable for the following rigs:



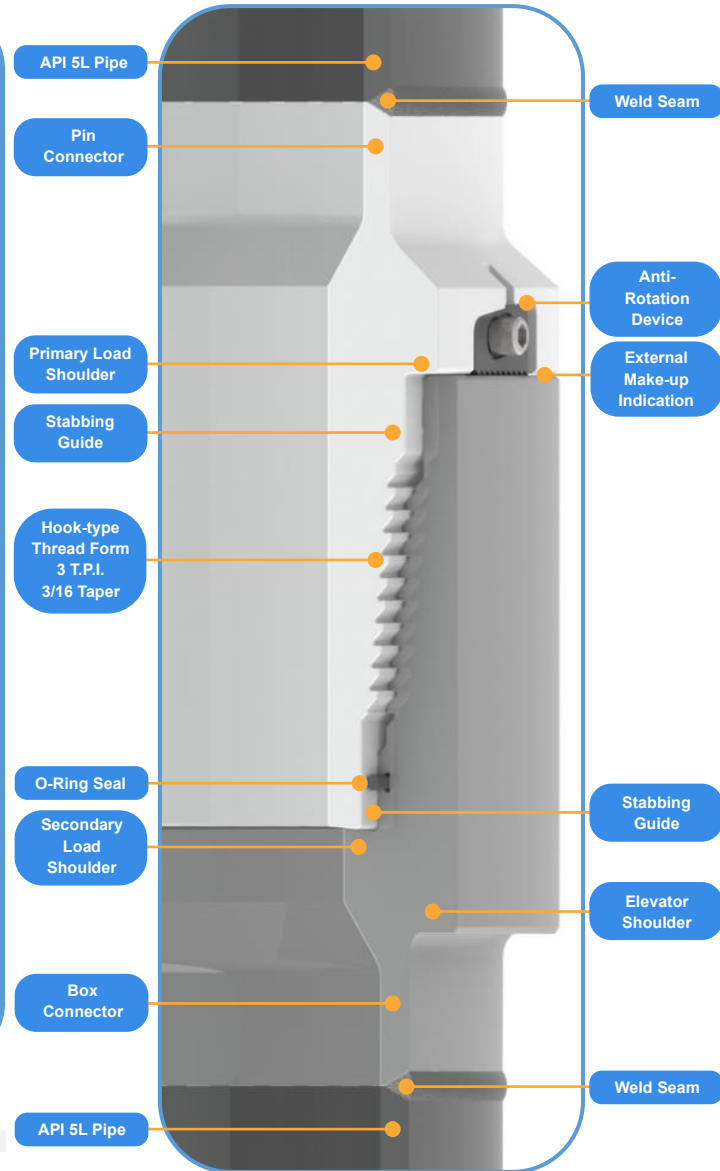
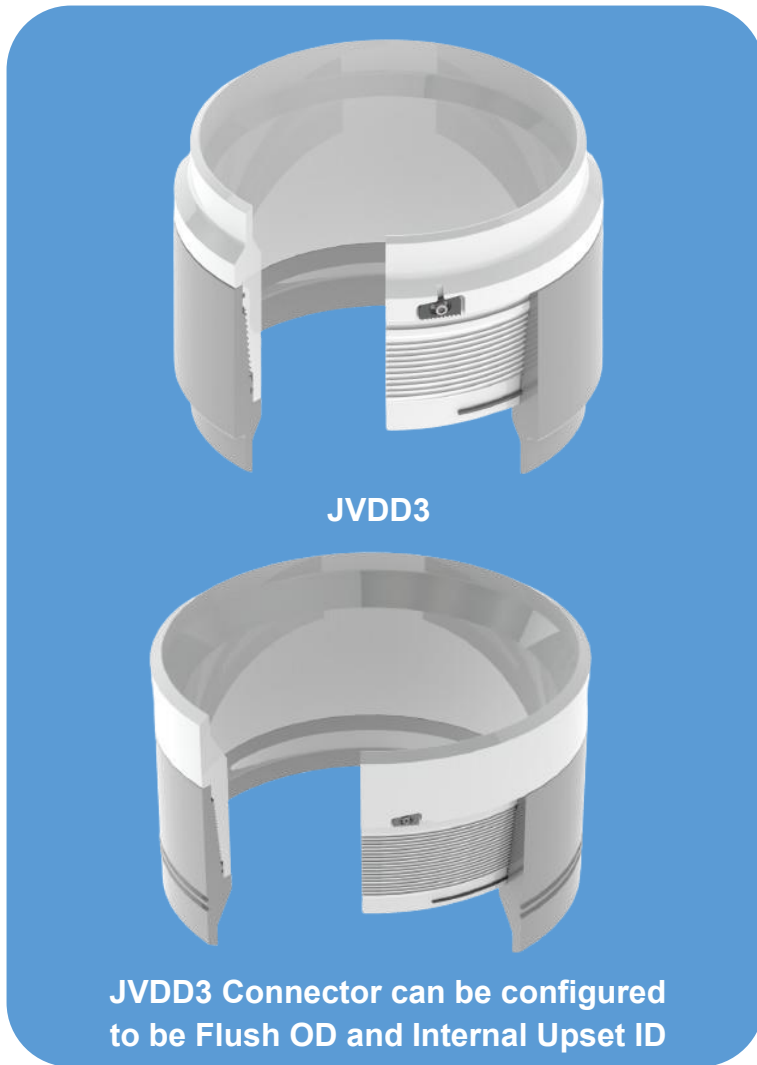
JVDD/JVDD2 Connector Performance
(For standard external upset connectors)

Pipe OD (in)	Pipe WT (in)	Plain End Weight (lb/ft)	Connector Model	Material Yield (ksi)	Connector OD (in)	Connector ID (in)	Tensile Strength (kips)	Compressive Strength (psi)	Bending Strength (kips-ft)	Internal Pressure Capacity (psi)		
16	0.438	72.86	JVDD/JVDD2	70	17.500	15.000	1,499	1,499	473	3,350		
	0.500	82.85				14.875	1,704	1,704	534	3,830		
	0.625	102.72				14.750	2,089	2,089	644	4,790		
18-5/8	0.438	85.16	JVDD/JVDD2	70	20.125	17.625	1,752	1,752	649	2,880		
	0.500	96.88				17.500	1,993	1,993	733	3,290		
	0.625	120.26				17.375	2,456	2,456	891	4,110		
20	0.438	91.59	JVDD/JVDD2	70	21.500	18.750	1,884	1,884	751	2,680		
	0.500	104.23				18.750	2,132	2,132	834	3,060		
	0.625	129.45				18.688	2,260	2,260	881	3,790		
	0.688	142.03			21.750	18.562	2,518	2,518	976	4,210		
	0.750	154.34				18.500	2,644	2,644	1,021	4,450		
	0.812	166.56				18.376	2,896	2,896	1,111	4,890		
	0.875	178.89			21.750	18.250	3,149	3,149	1,201	5,340		
	1.000	203.11				18.000	3,470	3,648	1,374	5,550		
	0.438	100.96				JVDD/JVDD2	70	23.500	20.750	2,077	2,077	915
0.500	114.92	20.750	2,354	2,354	1,019				2,780			
0.625	142.81	20.688	2,495	2,495	1,077				3,440			
0.688	156.74	23.750	20.562	2,781	2,781			1,193	3,830			
0.750	170.37		20.500	2,921	2,921			1,250	4,040			
0.812	183.92		20.376	3,202	3,202			1,362	4,450			
0.875	197.60	23.750	20.250	3,481	3,481			1,472	4,850			
1.000	224.49		20.000	3,821	4,034			1,687	5,080			
0.500	125.61		JVDD/JVDD2	70	25.500			22.750	2,575	2,575	1,222	2,550
0.625	156.17	22.688				2,730	2,730	1,292	3,150			
0.688	171.45	22.562				3,044	3,044	1,433	3,510			
0.750	186.41	25.750			22.500	3,197	3,197	1,501	3,700			
0.812	201.28				22.376	3,506	3,506	1,637	4,070			
0.875	216.31				22.250	3,812	3,812	1,771	4,440			
1.000	245.87	25.750			22.000	4,172	4,420	2,032	4,680			
0.500	136.30				JVDD/JVDD2	70	27.500	24.750	2,797	2,797	1,443	2,360
0.625	169.54							24.688	2,965	2,965	1,527	2,910
0.688	186.16	24.562	3,306	3,306				1,694	3,240			
0.750	202.44	27.750	24.500	3,474			3,474	1,775	3,420			
0.812	218.64		24.376	3,807			3,807	1,936	3,750			
0.875	235.01		24.250	4,144			4,144	2,097	4,100			
1.000	267.25	27.750	24.000	4,523			4,807	2,409	4,350			
0.500	146.99		JVDD/JVDD2	70			29.500	26.750	3,018	3,018	1,683	2,190
0.625	182.90							26.688	3,200	3,200	1,781	2,700
0.688	200.87	26.562			3,569	3,569		1,977	3,010			
0.750	218.48	29.750			26.500	3,750	3,750	2,073	3,170			
0.812	236.00				26.376	4,111	4,111	2,262	3,480			
0.875	253.72				26.250	4,475	4,475	2,451	3,800			
1.000	288.63	29.750			26.000	4,874	5,193	2,819	4,050			
0.500	157.68				JVDD/JVDD2	70	31.500	28.625	3,244	3,244	1,958	2,040
0.625	196.26							28.563	3,476	3,476	2,070	2,550
0.688	215.58	28.438	3,868	3,868				2,294	2,810			
0.750	234.51	31.750	28.375	4,065			4,065	2,405	3,010			
0.812	253.36		28.250	4,454			4,454	2,624	3,300			
0.875	272.43		28.125	4,841			4,841	2,841	3,510			
1.000	310.01	31.625	27.750	5,492			5,492	3,179	4,220			
1.250	384.17		27.375	6,953			6,953	3,973	5,380			
1.500	457.00		27.000	7,657			8,394	4,735	6,460			
0.500	168.37	JVDD/JVDD2	70	33.500	30.625	3,464	3,464	2,238	1,910			
0.625	209.62				30.563	3,715	3,715	2,367	2,390			
0.688	230.29				30.438	4,134	4,134	2,624	2,630			
0.750	250.55			33.750	30.375	4,345	4,345	2,752	2,820			
0.812	270.72				30.250	4,762	4,762	3,004	3,090			
0.875	291.14				30.125	5,177	5,177	3,253	3,300			
1.000	331.39			33.625	29.750	5,878	5,878	3,647	3,950			
1.250	410.90				29.375	7,445	7,445	4,564	5,040			
1.500	489.07				29.000	8,183	8,993	5,446	6,070			
0.750	282.62	JVDD/JVDD2	70	37.250	34.125	4,870	4,870	3,465	2,520			
0.812	305.44				34.000	5,339	5,339	3,785	2,760			
0.875	328.55				33.875	5,805	5,805	4,101	2,970			
1.000	374.15			37.250	33.000	7,906	7,906	5,442	4,290			
1.250	464.35				32.625	9,645	9,645	6,568	5,270			
1.500	553.21				32.250	11,365	11,365	7,656	5,840			
1.750	640.73			37.250	32.000	11,711	12,301	8,360	5,840			
2.000	726.92				120	37.250	32.000	15,614	16,401	11,147	7,790	

All data presented herein are for quick reference. Kindly contact your OMS representative for more up-to-date information.

The connector above is applicable for the following rigs:





Technical Data

Nominal sizes available	16" to 36"
Configuration	Upset OD in standard connection
Thread form	3 T.P.I., 3/16 Taper
Thread start	3
Number of turns to make-up	<1
Primary sealing mechanism	Elastomer
Load Shoulder	Dual
Anti-rotation keys	Yes
Drivable	Yes
Material	70 – 120 ksi yield
Options: Flush OD or ID	Yes
Options: Metal seal options	Yes
Options: Additional anti-rotation device	Yes for additional keys on top of the 2 that is included in the standard model
Options: Alternate material	Yes

Features

- High strength design
- High cone thread form
- Dual stabbing guides
- Hook-type thread form
- Dual load shoulders and drivable

Benefits

- Connector ratings exceed pipe body strength, reliable under extreme conditions.
- The high cone angle of the thread form with 3 T.P.I. allows for less than one turn make-up.
- Presence of dual stabbing guides eliminates the possibilities of crossed threads and reduces the field running time.
- The hook-type thread form with load flank at reverse angle allows for self-locking and increases tensile capacity.
- The double drive shoulders permit higher make-up torque and increase compression loading for driving. It can withstand the repeated use of the heaviest driving apparatus. The dual shoulder configuration also allows the load flanks to share the overall load evenly, reducing stress hot spots.
- O-ring is situated close to the internal shoulder of the box connector which provides good protection and reduces pressure load on Box profile area.
- Enhanced compound radius at JVDD3 box elevator shoulder reduces stress levels.
- A pair of anti-rotation devices is added as an additional measure to prevent back-off.
- All JVDD3 connectors are reusable.

Effective pressure sealing

Compound radius at elevator shoulder

Anti-rotation device

Reusable

The connector above is applicable for the following rigs:



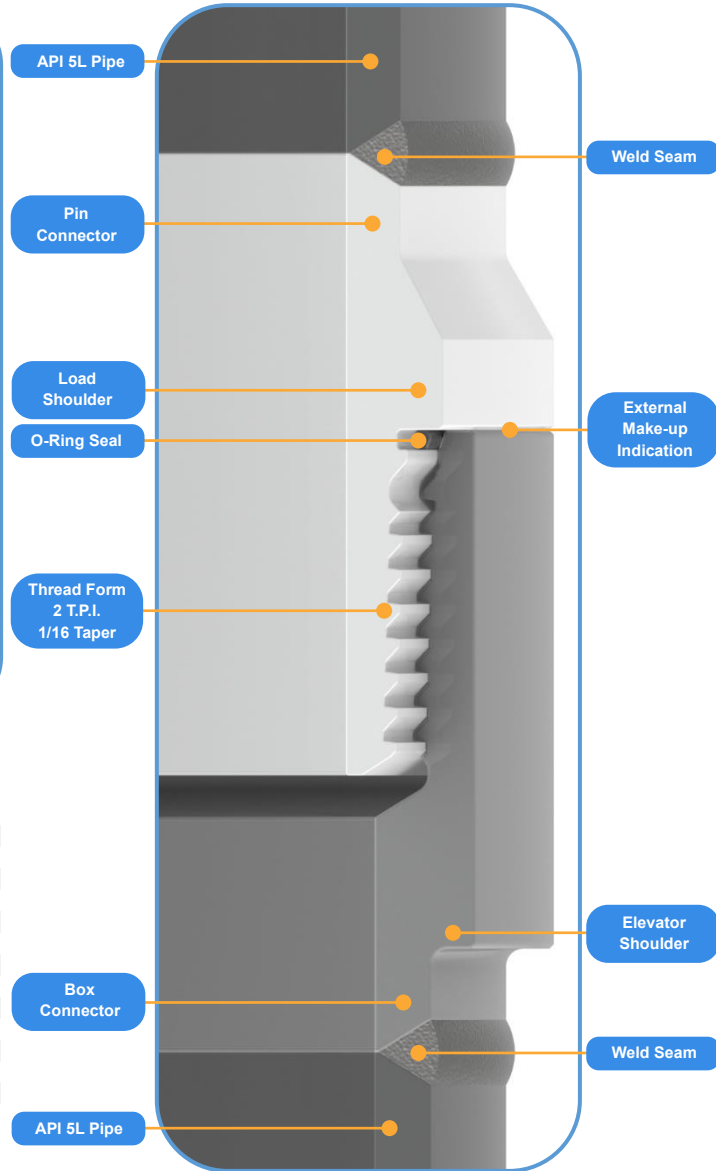
JVDD3 Connector Performance
(For standard external upset connectors)

Pipe OD (in)	Pipe WT (in)	Plain End Weight (lb/ft)	Connector Model	Material Yield (ksi)	Connector OD (in)	Connector ID (in)	Tensile Strength (kips)	Compressive Strength (psi)	Bending Strength (kips-ft)	Internal Pressure Capacity (psi)
16	0.438	72.86	JVDD3	70	17.500	14.000	1,499	1,499	473	3,350
	0.500	82.85					1,704	1,704	534	3,830
	0.625	102.72					2,088	2,113	652	4,790
18-5/8	0.438	85.16	JVDD3	70	20.130	16.625	1,752	1,752	649	2,880
	0.500	96.88					1,993	1,993	733	3,290
	0.625	120.26					2,442	2,474	898	4,110
20	0.438	91.59	JVDD3	70	21.500	18.000	1,884	1,884	751	2,680
	0.500	104.23					2,144	2,144	850	3,060
	0.625	129.45					2,627	2,663	1,042	3,830
	0.688	142.03				2,627	2,922	1,137	4,210	
	0.750	154.34			22.500	18.000	3,175	3,175	1,227	4,590
	0.812	166.56					3,426	3,426	1,316	4,970
	0.875	178.89					3,680	3,680	1,405	5,360
	1.000	203.11					4,178	4,178	1,576	6,130
	22	0.438	100.96	JVDD3	70	23.500	20.000	2,077	2,077	915
0.500		114.92	2,364					2,364	1,035	2,780
0.625		142.81	2,897					2,938	1,272	3,480
0.688		156.74				2,897	3,224	1,388	3,830	
0.750		170.37			24.500	20.000	3,505	3,505	1,501	4,180
0.812		183.92					3,784	3,784	1,611	4,520
0.875		197.60					4,065	4,065	1,721	4,870
1.000		224.49					4,618	4,618	1,933	5,570
24		0.500	125.61	JVDD3	70	25.500	22.000	2,584	2,584	1,239
	0.625	156.17	3,167					3,213	1,525	3,190
	0.688	171.45	3,167					3,527	1,665	3,510
	0.750	186.41			26.500	22.000	3,835	3,835	1,801	3,830
	0.812	201.28					4,141	4,141	1,935	4,140
	0.875	216.31					4,450	4,450	2,069	4,470
	1.000	245.87					5,058	5,058	2,327	5,100
26	0.500	136.30	JVDD3	70	27.500	24.000	2,804	2,804	1,461	2,360
	0.625	169.54					3,436	3,488	1,801	2,940
	0.688	186.16					3,436	3,830	1,968	3,240
	0.750	202.44			28.500	24.000	4,165	4,165	2,129	3,530
	0.812	218.64					4,498	4,498	2,289	3,830
	0.875	235.01					4,835	4,835	2,448	4,120
	1.000	267.25					5,498	5,498	2,758	4,710
28	0.500	146.99	JVDD3	70	29.500	26.000	3,024	3,024	1,702	2,190
	0.625	182.90					3,706	3,763	2,099	2,730
	0.688	200.87					3,706	4,132	2,295	3,010
	0.750	218.48			30.500	26.000	4,494	4,494	2,485	3,280
	0.812	236.00					4,855	4,855	2,673	3,550
	0.875	253.72					5,219	5,219	2,860	3,830
	1.000	288.63					5,938	5,938	3,225	4,380
30	0.500	157.68	JVDD3	70	32.500	27.750	3,244	3,244	1,961	2,040
	0.625	196.26					4,037	4,037	2,420	2,550
	0.688	215.58					4,435	4,435	2,648	2,810
	0.750	234.51					4,824	4,824	2,868	3,060
	0.812	253.36					5,212	5,212	3,086	3,320
	0.875	272.43					5,604	5,604	3,304	3,570
	1.000	310.01					5,735	6,377	3,729	4,080
	1.250	384.17		90	32.500	27.500	7,373	10,161	5,844	6,560
1.500	457.00		100	32.500	27.000	8,192	13,430	7,597	8,750	
32	0.500	168.37	JVDD3	70	34.500	29.750	3,464	3,464	2,238	1,910
	0.625	209.62					4,312	4,312	2,765	2,390
	0.688	230.29					4,737	4,737	3,025	2,630
	0.750	250.55					5,154	5,154	3,279	2,870
	0.812	270.72					5,569	5,569	3,529	3,110
	0.875	291.14					5,989	5,989	3,780	3,350
	1.000	331.39					6,124	6,817	4,270	3,830
	1.250	410.90		90	34.500	29.500	7,874	10,868	6,701	6,150
1.500	489.07		100	34.500	29.000	8,749	14,373	8,726	8,200	
36	0.750	282.62	JVDD3	70	37.250	32.000	5,814	5,814	4,183	2,550
	0.812	305.44					6,283	6,283	4,505	2,760
	0.875	328.55					6,759	6,759	4,829	2,980
	1.000	374.15					7,697	7,697	5,461	3,400
	1.250	464.35					8,144	9,552	6,684	4,250
	1.500	553.21		90	37.250	32.000	10,471	13,782	9,223	6,560
	1.750	640.73		120	37.250	32.000	13,961	18,376	12,297	9,920
	2.000	726.92					13,961	18,376	12,297	9,920

All data presented herein are for quick reference. Kindly contact your OMS representative for more up-to-date information.

The connector above is applicable for the following rigs:





Technical Data

Nominal sizes available	16" to 36"
Configuration	Upset OD
Thread form	2 T.P.I., 1/16 Taper
Thread start	1
Number of turns to make-up	6
Primary sealing mechanism	Elastomer
Load Shoulder	Single
Anti-rotation keys	Not required
Drivable	No
Material	60 ksi yield
Options: Flush ID	Yes
Options: Metal Seal	No
Options: Alternate material	Yes

Features

Low ramp angle thread form

The low ramp angle of the thread form with 2 T.P.I. allows for easy stabbing, eliminates the possibilities of crossed threads, and reduces running time.

Rugged thread form

Eases handling, accommodates minor thread damage and field repairs.

Effective pressure sealing

Resilient O-ring is situated close to the shoulder of the pin connector and is protected by the primary shoulder. The internal seal surface of the box is protected from handling damage.

Reusable

All JV-LW connectors are reusable.

Benefits

JV-LW Connector Performance

Pipe OD (in)	Pipe WT (in)	Plain End Weight (lb/ft)	Connector Model	Material Yield (ksi)	Connector OD (in)	Connector ID (in)	Tensile Strength (kips)	Compressive Strength (psi)	Bending Strength (kips-ft)	Internal Pressure Capacity (psi)
24	0.688	171.45	JV-LW	60	25.500	22.625	2,840	1,563	1,343	3,050
	0.812	201.28			25.750	22.376	3,370	2,169	1,576	3,600
30	0.750	234.51	JV-LW	60	31.375	28.500	3,080	3,020	1,832	2,280
	0.875	272.43			28.250	3,750	3,020	2,211	2,790	

All data presented herein are for quick reference. Kindly contact your OMS representative for more up-to-date information.

The connector above is applicable for the following rigs:

Land Rig



Swamp Barge Rig

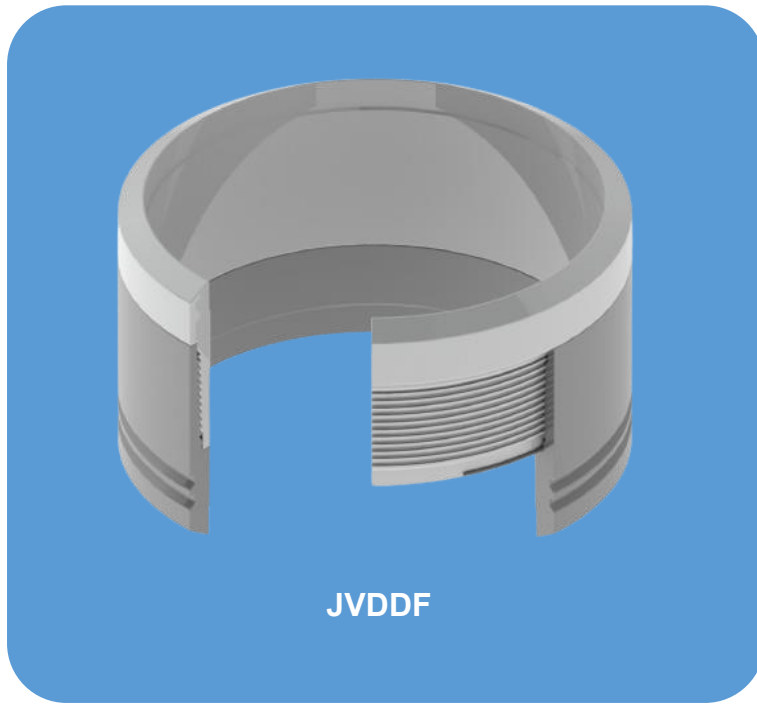


Jack Up Rig

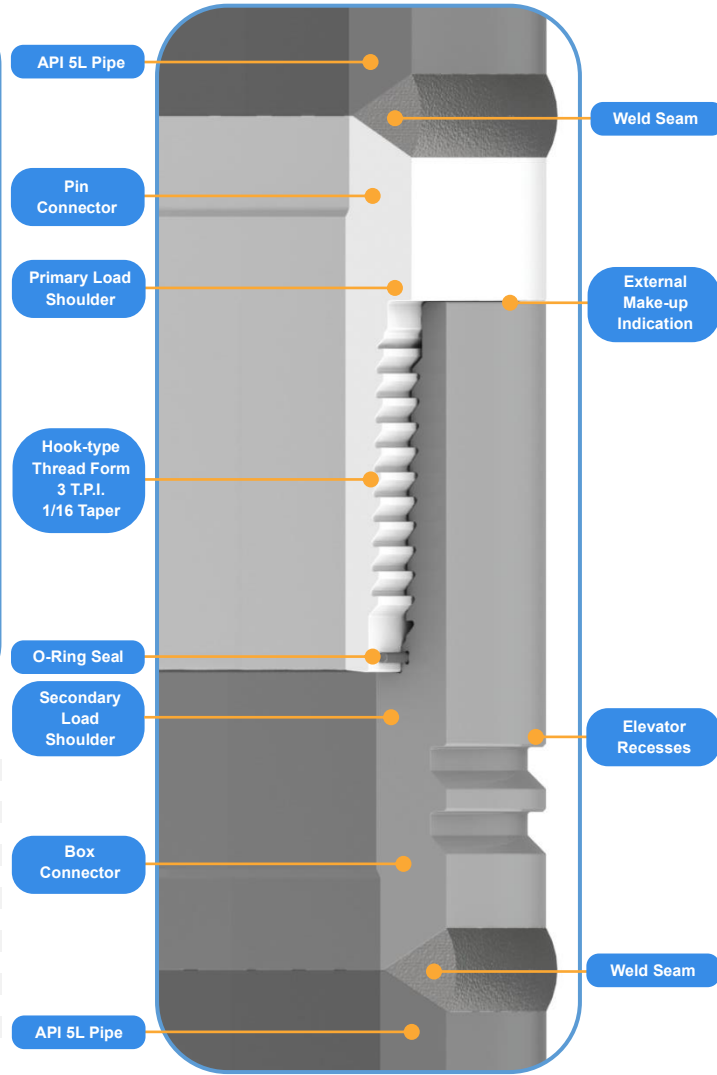


Platform Rig





JVDDF



Technical Data

Nominal sizes available	20" to 36"
Configuration	Flush OD/ID
Thread form	3 T.P.I., 1/16 Taper
Thread start	3
Number of turns to make-up	3
Primary sealing mechanism	Elastomer
Load Shoulder	Dual
Anti-rotation keys	Not required
Drivable	Yes
Material	90 and 120 ksi yield
Options: Flush ID	Yes
Options: Metal Seal	Yes
Options: Alternate material	Yes

Features

Benefits

High strength design	Connector ratings to match at least 70% of pipe body strength, reliable under difficult conditions.
Low ramp angle thread form	The low ramp angle of the thread form with 3 T.P.I. is necessary to fit the thread in this size envelope but provides for good alignment while stabbing and make-up. This eliminates the possibilities of crossed threads and reduces running time.
Hook-type thread form	The hook-type thread form with load flank at reverse angle allows for self-locking and increases tensile capacity.
Dual load shoulders and drivable	The double drive shoulders permit higher make-up torque and increase compression loading for driving. It can withstand the repeated use of the heaviest driving apparatus. The dual shoulder configuration also allows the load flanks to share the overall load evenly, reducing stress hot spots.
Effective pressure sealing	O-ring is situated close to the internal shoulder of the box connector which provides good protection and reduces pressure load on box profile area.
Reusable	All JVDDF connectors are reusable.

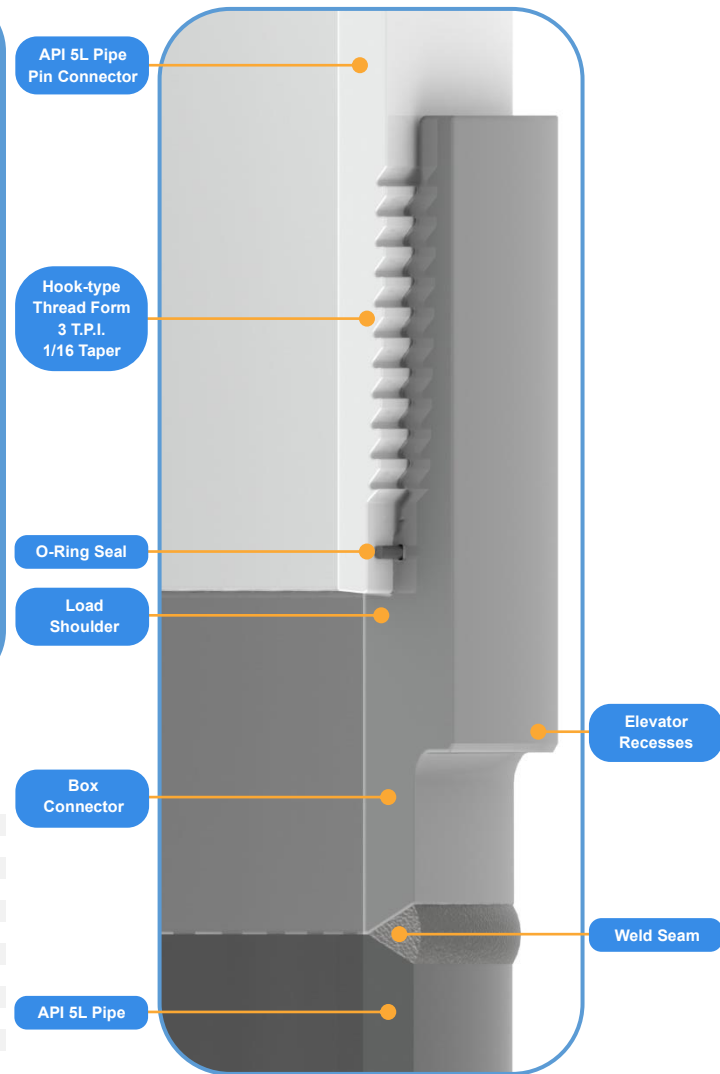
JVDDF Connector Performance

Pipe OD (in)	Pipe WT (in)	Plain End Weight (lb/ft)	Connector Model	Material Yield (ksi)	Connector OD (in)	Connector ID (in)	Tensile Strength (kips)	Compressive Strength (psi)	Bending Strength (kips-ft)	Internal Pressure Capacity (psi)
20	1.000	203.11	JVDDF	90	20.060	17.875	2,634	2,634	982	4,420
				120	20.060	17.875	3,712	3,712	1,385	6,240
24	1.000	245.87	JVDDF	90	24.060	21.875	3,207	3,207	1,463	3,690
				120	24.060	21.875	4,518	4,518	2,061	5,200
26	1.000	267.25	JVDDF	90	26.060	23.875	3,494	3,494	1,739	3,400
				120	26.060	23.875	4,921	4,921	2,450	4,800
30	1.000	310.01	JVDDF	90	30.060	27.875	4,067	4,067	2,363	2,950
				120	30.060	27.875	5,728	5,728	3,329	4,160
36	1.000	374.15	JVDDF	90	36.060	33.875	4,927	4,927	3,478	2,460
				120	36.060	33.875	6,938	6,938	4,898	3,470

All data presented herein are for quick reference. Kindly contact your OMS representative for more up-to-date information.

The connector above is applicable for the following rigs:





Technical Data

Nominal sizes available	18-5/8" to 24"
Configuration	Upset OD, Flush ID
Thread form	3 T.P.I., 1/16 Taper
Thread start	3
Number of turns to make-up	3
Primary sealing mechanism	Elastomer
Load Shoulder	Single
Anti-rotation keys	Not required
Drivable	No
Material	70 and 90 ksi yield
Options: Metal Seal	Yes
Options: Alternate material	Yes

Features

- High strength design**
- Low ramp angle thread form**
- Hook-type thread form**
- Effective pressure sealing**

Benefits

- Connector ratings exceed pipe body strength, reliable under extreme conditions.
- The low ramp angle of the thread form with 3 T.P.I. is necessary to fit the thread in this size envelope but provides for good alignment while stabbing and make-up. This eliminates the possibilities of crossed threads and reduces running time.
- The hook-type thread form with load flank at reverse angle allows for self-locking and increases tensile capacity.
- O-ring is situated close to the internal shoulder of the box connector which provides good protection and reduces pressure load on box profile area.

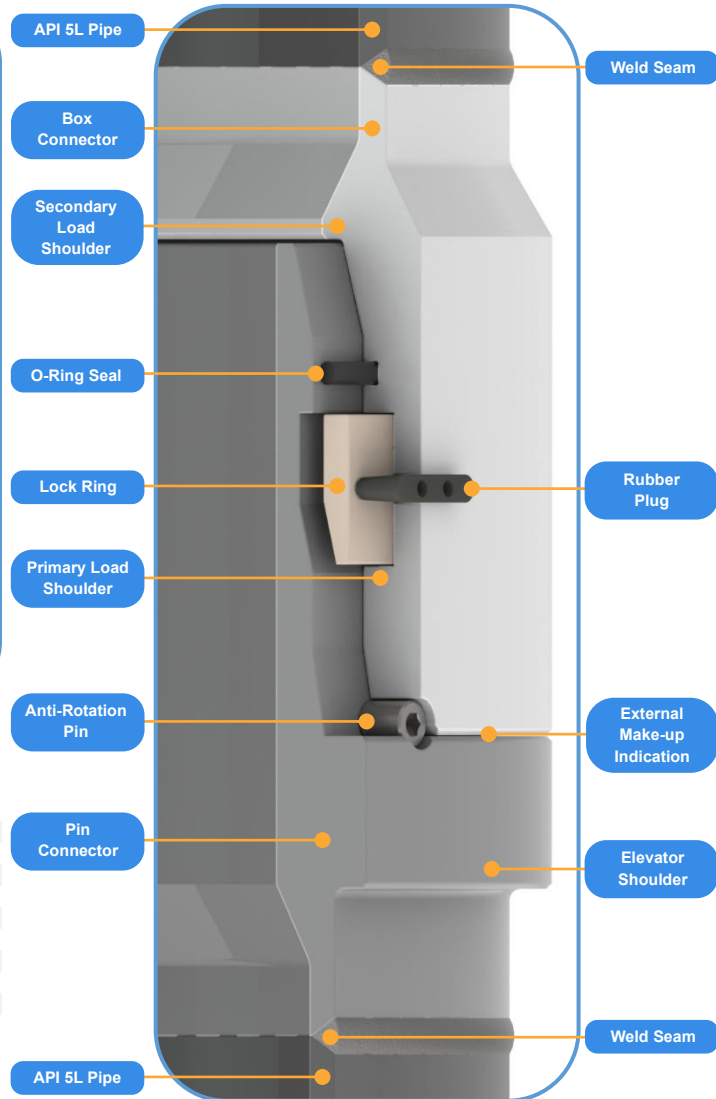
JVDDX Connector Performance

Pipe OD (in)	Pipe WT (in)	Plain End Weight (lb/ft)	Connector Model	Material Yield (ksi)	Connector OD (in)	Connector ID (in)	Tensile Strength (kips)	Compressive Strength (psi)	Bending Strength (kips-ft)	Internal Pressure Capacity (psi)
18-5/8	0.625	120.26	JVDDX	70	19.625	17.375	2,000	2,000	726	3,320
20	0.625	129.45	JVDDX	70	21.000	18.750	2,153	2,153	843	3,100
24	0.625	156.17	JVDDX	70	25.000	22.750	2,598	2,598	1,233	2,580

All data presented herein are for quick reference. Kindly contact your OMS representative for more up-to-date information.

The connector above is applicable for the following rigs:





Technical Data

Nominal sizes available	20" to 30"
Configuration	Upset OD
Make-up mechanism	Weight Set
Primary sealing mechanism	Elastomer
Anti-rotation keys	Yes
Drivable	Yes
Material	60 ksi yield
Options: Flush OD or ID	Yes
Options: Metal Seal	No
Options: Alternate material	Yes

Features

Unique designed profile	The unique designed profile ensures first and every time "stab and lock" sequence, reducing running time
Automatic Lock, Mechanical Release	The connector is designed to be automatically locked by the weight of the top joint. It is released by compressing the lock ring with 3 setting screws. No rotation or torque required.
Drivable	CC connectors are drivable and can withstand the repeated use of the heaviest driving apparatus.
Effective pressure sealing	O-ring is situated close to the internal shoulder of the box connector which will be well protected.
Anti-rotation device	The anti-rotation pin is installed to prevent rotation when removing housing handling tools, mechanical cutting, etc.
Reusable	All CC connectors are reusable.

Benefits

CC Connector Performance											
Pipe OD (in)	Pipe WT (in)	Plain End Weight (lb/ft)	Connector Model	Material Yield (ksi)	Connector OD (in)	Connector ID (in)	Tensile Strength (kips)	Compressive Strength (psi)	Bending Strength (kips-ft)	Internal Pressure Capacity (psi)	
20	0.438	91.59	CC-FB	60	22.000	18.750	419	1,525	528	2,300	
	0.500	104.23					419	1,525	528	2,310	
	0.625	129.45					419	1,525	528	2,310	
30	0.750	234.51	CC-FB	60	33.000	28.000	933	3,995	1,212	1,540	
	0.875	272.43					933	3,995	1,596	2,050	
	1.000	310.01					933	3,995	1,969	2,560	
30	0.750	234.51	CC-RB	60	31.875	26.500	961	4,080	1,948	2,630	
	1.000	310.01					961	4,080	1,948	2,960	
	1.500	457.00					961	4,080	1,948	2,960	

All data presented herein are for quick reference. Kindly contact your OMS representative for more up-to-date information.

The connector above is applicable for the following rigs:



Size (in)	Recommended Torque Values (For standard JVDD/JVDD2/JVDD3 and JVDD-FO/JVDD2-FO/JVDD3-FO Connectors)		
	Minimum	Optimum	Maximum
16	17,000	20,000	23,000
18-5/8	21,500	25,000	28,500
20	23,500	27,500	31,500
22	25,500	30,000	34,500
24	28,000	32,500	37,000
26	32,000	37,500	43,000
30	34,000	40,000	46,000
32	41,000	48,000	55,000
36	46,000	54,000	62,000

The torque values for other sizes and isolated JVDD/JVDD2/JVDD3 and JVDD-FO/JVDD2-FO/JVDD3-FO will be available upon request.

Size (in)	Recommended Torque Values (For standard JV-LW Connectors)		
	Minimum	Optimum	Maximum
16	13,000	15,500	18,000
18-5/8	15,000	17,500	20,000
20	17,000	19,500	22,000
22	19,000	21,500	24,000
24	20,000	23,000	26,000
26	24,000	27,000	30,000
30	26,000	29,000	32,000
32	28,000	31,000	34,000
36	30,000	33,000	36,000

The torque values for other sizes and isolated JV-LW will be available upon request.

Size (in)	Recommended Torque Values (For standard JVDDF Connectors)		
	Minimum	Optimum	Maximum
20	23,500	27,500	31,500
24	28,000	32,500	37,000
26	32,000	37,500	43,000
30	34,000	40,000	46,000
32	41,000	48,000	55,000
36	46,000	54,000	62,000

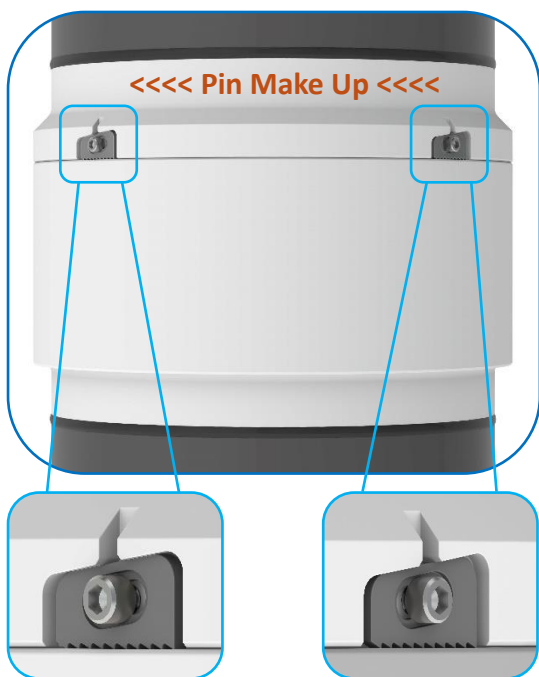
The torque values for other sizes and isolated JVDDF will be available upon request.

Size (in)	Recommended Torque Values (For standard JVDDX Connectors)		
	Minimum	Optimum	Maximum
18-5/8	15,000	17,500	20,000
20	17,000	19,500	22,000
22	19,000	21,500	24,000
24	20,000	23,000	26,000

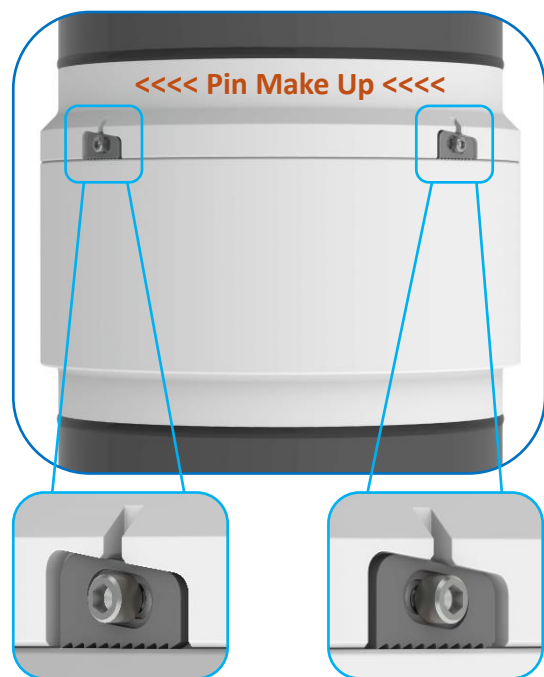
The torque values for other sizes and isolated JVDDX will be available upon request.

ANTI-ROTATION DEVICE

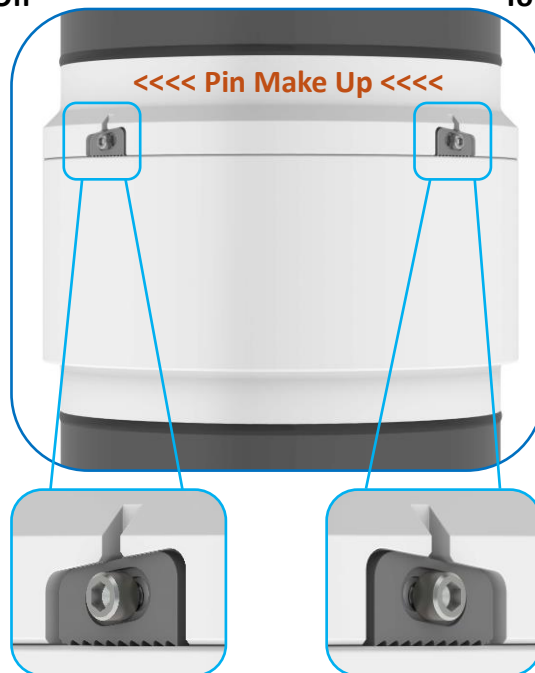
2 cam-style type anti-rotation keys are installed into the mating slots at 180° apart on the OD of the pin connector, after the connector set is power-tight made up to prevent any left-hand rotation. The keys are retained in the slots by self-locking nylon insert socket head cap screws and can be easily removed by applying sharp tools such as chisels, from the keyway behind the slots after the cap screws are removed. The hardened keys have serrated teeth that are hammered into the torque shoulder of the box after power-tight make-up. Any slight left-hand turn or unscrewing movement of the connector will immediately activate the camming action that will stop the continuation of the loosening movement. Each key installed will add in an equivalent torque of 8,750 ft-lbs, a total of 17,500 ft-lbs for a set of 2 keys.



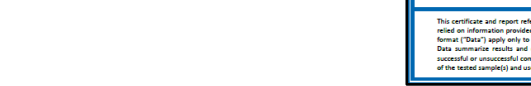
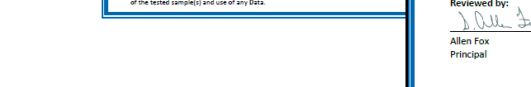
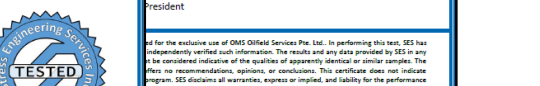
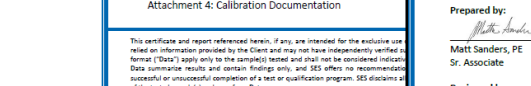
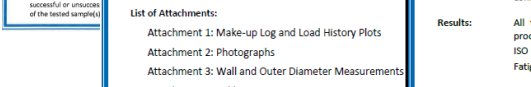
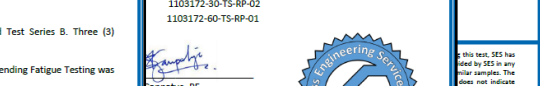
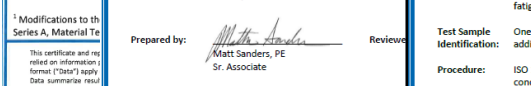
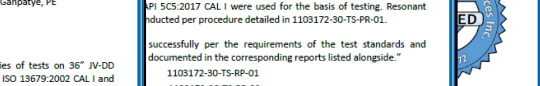
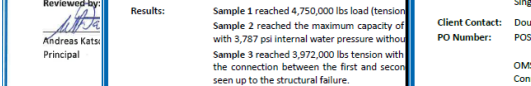
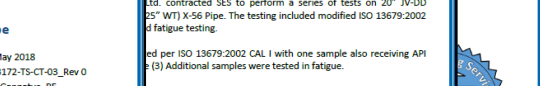
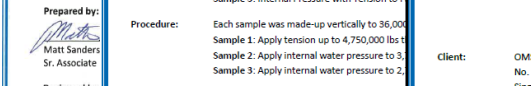
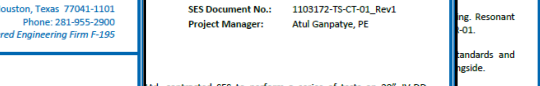
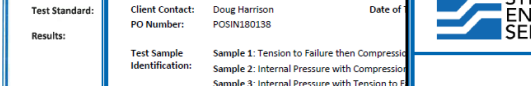
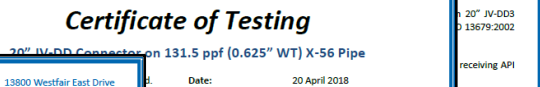
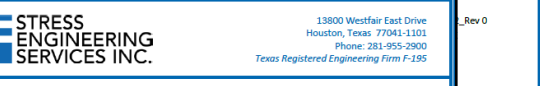
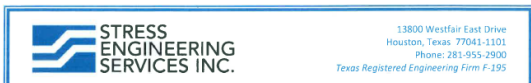
To Prevent Back Off



To Prevent Over Torque



To Prevent Either/Any



API 5L PIPE PROPERTIES

Pipe Performance			GRADE X42				GRADE X52				GRADE X56			
OD (in)	WT (in)	Plain-End Weight (lb/ft)	Tensile Strength (kips)	Bending Strength (kips)	Internal Pressure Capacity (psi)	External Pressure Capacity (psi)	Tensile Strength (kips)	Bending Strength (kips)	Internal Pressure Capacity (psi)	External Pressure Capacity (psi)	Tensile Strength (kips)	Bending Strength (kips)	Internal Pressure Capacity (psi)	External Pressure Capacity (psi)
16	0.438	72.86	902	285	2,020	700	1,118	353	2,500	730	1,212	382	2,710	740
	0.500	82.85	1,025	321	2,300	960	1,271	398	2,850	1,030	1,378	432	3,100	1,050
	0.625	102.72	1,271	392	2,880	1,510	1,576	486	3,570	1,700	1,709	527	3,870	1,760
18-5/8	0.438	85.16	1,054	390	1,730	470	1,306	484	2,150	490	1,416	524	2,330	490
	0.500	96.88	1,199	441	1,980	670	1,486	547	2,450	700	1,611	593	2,660	710
	0.625	120.26	1,488	540	2,470	1,120	1,845	669	3,070	1,220	2,000	726	3,320	1,250
20	0.438	91.59	1,133	452	1,610	390	1,405	560	2,000	400	1,524	608	2,170	400
	0.500	104.23	1,290	511	1,840	560	1,599	634	2,280	570	1,734	687	2,480	580
	0.625	129.45	1,602	627	2,300	960	1,986	777	2,850	1,030	2,153	843	3,100	1,050
	0.688	142.03	1,757	684	2,530	1,180	2,179	848	3,140	1,290	2,363	919	3,410	1,330
	0.750	154.34	1,910	738	2,760	1,400	2,368	915	3,430	1,560	2,567	992	3,710	1,610
	0.812	166.56	2,061	792	2,990	1,620	2,555	982	3,710	1,830	2,770	1,064	4,020	1,910
	0.875	178.89	2,213	845	3,220	1,840	2,744	1,048	4,000	2,110	2,976	1,136	4,330	2,210
1.000	203.11	2,513	948	3,680	2,250	3,116	1,175	4,570	2,650	3,378	1,274	4,950	2,800	
22	0.438	100.96	1,249	550	1,470	300	1,549	682	1,820	300	1,679	740	1,970	300
	0.500	114.92	1,422	623	1,670	430	1,763	772	2,080	440	1,912	837	2,250	440
	0.625	142.81	1,767	765	2,090	770	2,191	949	2,600	810	2,375	1,029	2,810	820
	0.688	156.74	1,939	835	2,300	960	2,405	1,035	2,860	1,030	2,607	1,123	3,100	1,050
	0.750	170.37	2,108	902	2,510	1,160	2,614	1,119	3,110	1,260	2,834	1,213	3,380	1,300
	0.812	183.92	2,276	969	2,720	1,360	2,821	1,201	3,370	1,510	3,059	1,302	3,660	1,560
	0.875	197.60	2,445	1,035	2,930	1,560	3,031	1,283	3,630	1,760	3,287	1,391	3,940	1,830
1.000	224.49	2,777	1,163	3,350	1,950	3,444	1,441	4,150	2,260	3,734	1,563	4,500	2,370	
24	0.500	125.61	1,554	745	1,530	340	1,927	924	1,900	340	2,089	1,002	2,060	350
	0.625	156.17	1,932	917	1,920	620	2,396	1,137	2,380	640	2,598	1,233	2,580	650
	0.688	171.45	2,121	1,002	2,110	780	2,630	1,242	2,620	830	2,852	1,347	2,840	840
	0.750	186.41	2,306	1,083	2,300	960	2,860	1,343	2,850	1,030	3,101	1,456	3,100	1,050
	0.812	201.28	2,490	1,164	2,490	1,140	3,088	1,443	3,090	1,240	3,348	1,565	3,350	1,270
	0.875	216.31	2,676	1,244	2,690	1,330	3,318	1,543	3,330	1,470	3,598	1,673	3,610	1,520
	1.000	245.87	3,042	1,400	3,070	1,700	3,772	1,735	3,810	1,930	4,090	1,882	4,130	2,010
26	0.500	136.30	1,686	879	1,420	270	2,091	1,090	1,760	270	2,267	1,182	1,900	280
	0.625	169.54	2,098	1,083	1,770	500	2,601	1,343	2,200	520	2,820	1,456	2,380	520
	0.688	186.16	2,303	1,183	1,950	640	2,856	1,467	2,420	670	3,097	1,591	2,620	680
	0.750	202.44	2,505	1,281	2,130	800	3,106	1,588	2,640	840	3,367	1,722	2,860	850
	0.812	218.64	2,705	1,377	2,300	960	3,354	1,707	2,850	1,030	3,637	1,851	3,090	1,050
	0.875	235.01	2,908	1,473	2,480	1,130	3,605	1,826	3,070	1,230	3,909	1,980	3,330	1,260
	1.000	267.25	3,307	1,659	2,830	1,470	4,100	2,056	3,510	1,640	4,445	2,230	3,810	1,710
28	0.500	146.99	1,819	1,024	1,320	220	2,255	1,269	1,630	220	2,445	1,376	1,770	220
	0.625	182.90	2,263	1,262	1,640	410	2,806	1,565	2,040	420	3,042	1,697	2,210	420
	0.688	200.87	2,485	1,380	1,810	530	3,082	1,711	2,240	550	3,341	1,856	2,430	550
	0.750	218.48	2,703	1,495	1,970	660	3,352	1,853	2,450	690	3,634	2,009	2,650	700
	0.812	236.00	2,920	1,607	2,140	810	3,620	1,993	2,650	850	3,926	2,161	2,870	870
	0.875	253.72	3,139	1,720	2,300	960	3,892	2,133	2,850	1,030	4,220	2,313	3,100	1,050
	1.000	288.63	3,571	1,940	2,630	1,280	4,428	2,405	3,260	1,400	4,801	2,608	3,540	1,450
30	0.500	157.68	1,951	1,179	1,230	180	2,419	1,462	1,520	180	2,623	1,585	1,650	180
	0.625	196.26	2,428	1,456	1,530	340	3,011	1,805	1,900	340	3,265	1,957	2,060	350
	0.688	215.58	2,667	1,592	1,690	440	3,307	1,974	2,090	450	3,586	2,141	2,270	460
	0.750	234.51	2,901	1,725	1,840	560	3,598	2,139	2,280	570	3,901	2,319	2,480	580
	0.812	253.36	3,135	1,856	1,990	680	3,887	2,301	2,470	710	4,214	2,495	2,680	720
	0.875	272.43	3,371	1,987	2,150	820	4,179	2,464	2,660	860	4,531	2,672	2,890	880
	1.000	310.01	3,836	2,243	2,460	1,110	4,756	2,781	3,050	1,200	5,157	3,015	3,300	1,230
1.250	384.17	4,753	2,733	3,070	1,700	5,893	3,389	3,810	1,930	6,390	3,675	4,130	2,010	
1.500	457.00	5,654	3,198	3,680	2,250	7,011	3,965	4,570	2,650	7,602	4,300	4,950	2,800	
32	0.500	168.37	2,083	1,346	1,150	150	2,583	1,669	1,430	150	2,801	1,810	1,550	150
	0.625	209.62	2,594	1,663	1,440	280	3,216	2,062	1,780	290	3,487	2,236	1,930	290
	0.688	230.29	2,849	1,820	1,580	370	3,533	2,256	1,960	380	3,831	2,446	2,130	380
	0.750	250.55	3,100	1,972	1,730	470	3,844	2,445	2,140	480	4,168	2,651	2,320	490
	0.812	270.72	3,349	2,123	1,870	580	4,153	2,632	2,320	600	4,503	2,854	2,510	610
	0.875	291.14	3,602	2,274	2,010	700	4,466	2,819	2,500	730	4,843	3,057	2,710	740
	1.000	331.39	4,100	2,568	2,300	960	5,084	3,184	2,850	1,030	5,512	3,452	3,100	1,050
	1.250	410.90	5,084	3,135	2,880	1,510	6,303	3,887	3,570	1,700	6,835	4,214	3,870	1,760
	1.500	489.07	6,051	3,674	3,450	2,050	7,503	4,555	4,280	2,380	8,135	4,939	4,640	2,510
	0.750	282.62	3,497	2,515	1,530	340	4,336	3,119	1,900	340	4,701	3,382	2,060	350
0.812	305.44	3,779	2,709	1,660	420	4,686	3,359	2,060	430	5,081	3,642	2,230	440	
0.875	328.55	4,065	2,904	1,790	520	5,040	3,601	2,220	530	5,465	3,904	2,410	540	
1.000	374.15	4,629	3,284	2,050	730	5,740	4,072	2,540	760	6,223	4,416	2,750	770	
1.250	464.35	5,745	4,020	2,560	1,200	7,123	4,984	3,170	1,320	7,724	5,405	3,440	1,360	
1.500	553.21	6,845	4,723	3,070	1,700	8,487	5,857	3,810	1,930	9,202	6,350	4,130	2,010	
1.750	640.73	7,927	5,396	3,580	2,160	9,829	6,690	4,440	2,530	10,658	7,254	4,810	2,670	
2.000	726.92	8,994	6,037	4,090	2,590	11,151	7,486	5,080	3,100	12,091	8,117	5,500	3,300	

The data presented herein provides the strength and capabilities of pipe that are commonly requested that can be used as reference to determine the most suitable OMS connector for any application.

API-5L PIPE PROPERTIES

Pipe Performance			API 5L GRADE X60				API 5L GRADE X65				API 5L GRADE X80			
OD (in)	WT (in)	Plain-End Weight (lb/ft)	Tensile Strength (kips)	Bending Strength (kips)	Internal Pressure Capacity (psi)	External Pressure Capacity (psi)	Tensile Strength (kips)	Bending Strength (kips)	Internal Pressure Capacity (psi)	External Pressure Capacity (psi)	Tensile Strength (kips)	Bending Strength (kips)	Internal Pressure Capacity (psi)	External Pressure Capacity (psi)
16	0.438	72.86	1,289	407	2,880	750	1,398	441	3,130	760	1,724	544	3,860	780
	0.500	82.85	1,466	459	3,290	1,060	1,590	498	3,570	1,080	1,960	614	4,400	1,120
	0.625	102.72	1,817	560	4,120	1,810	1,971	608	4,460	1,870	2,430	749	5,500	2,000
18-5/8	0.438	85.16	1,507	558	2,480	490	1,634	605	2,690	500	2,015	746	3,310	500
	0.500	96.88	1,714	630	2,830	710	1,859	684	3,070	720	2,292	843	3,780	730
	0.625	120.26	2,128	772	3,540	1,270	2,308	837	3,830	1,300	2,845	1,032	4,730	1,360
20	0.438	91.59	1,620	646	2,310	400	1,758	701	2,500	400	2,167	864	3,090	410
	0.500	104.23	1,844	731	2,630	580	2,000	793	2,860	590	2,466	977	3,520	600
	0.625	129.45	2,290	896	3,290	1,060	2,484	972	3,570	1,080	3,062	1,199	4,400	1,120
	0.688	142.03	2,513	977	3,620	1,350	2,726	1,060	3,930	1,380	3,360	1,307	4,850	1,450
	0.750	154.34	2,730	1,056	3,950	1,650	2,962	1,145	4,290	1,700	3,651	1,412	5,280	1,810
	0.812	166.56	2,947	1,132	4,280	1,970	3,196	1,228	4,640	2,040	3,940	1,514	5,720	2,190
	0.875	178.89	3,165	1,208	4,610	2,290	3,433	1,311	5,000	2,380	4,232	1,616	6,160	2,610
1.000	203.11	3,593	1,355	5,270	2,920	3,898	1,470	5,710	3,070	4,805	1,812	7,040	3,460	
22	0.438	100.96	1,786	787	2,100	310	1,937	853	2,280	310	2,388	1,052	2,800	310
	0.500	114.92	2,033	890	2,390	450	2,205	966	2,600	450	2,719	1,191	3,200	450
	0.625	142.81	2,527	1,094	2,990	830	2,741	1,187	3,250	840	3,379	1,463	4,000	860
	0.688	156.74	2,773	1,194	3,290	1,070	3,008	1,295	3,570	1,060	3,708	1,597	4,410	1,120
	0.750	170.37	3,014	1,291	3,590	1,320	3,270	1,400	3,900	1,350	4,031	1,726	4,800	1,420
	0.812	183.92	3,254	1,385	3,890	1,590	3,529	1,503	4,220	1,640	4,351	1,852	5,200	1,740
	0.875	197.60	3,496	1,480	4,190	1,880	3,792	1,605	4,550	1,940	4,675	1,979	5,600	2,090
1.000	224.49	3,972	1,662	4,790	2,460	4,308	1,803	5,190	2,570	5,311	2,223	6,400	2,840	
24	0.500	125.61	2,222	1,066	2,190	350	2,410	1,156	2,380	350	2,972	1,425	2,930	350
	0.625	156.17	2,763	1,311	2,740	650	2,997	1,423	2,980	660	3,695	1,754	3,670	670
	0.688	171.45	3,033	1,432	3,020	850	3,290	1,554	3,280	860	4,056	1,915	4,040	880
	0.750	186.41	3,298	1,549	3,290	1,060	3,577	1,680	3,570	1,080	4,410	2,071	4,400	1,120
	0.812	201.28	3,561	1,664	3,560	1,300	3,863	1,805	3,870	1,330	4,762	2,225	4,770	1,390
	0.875	216.31	3,827	1,779	3,840	1,550	4,151	1,930	4,170	1,590	5,117	2,379	5,140	1,680
	1.000	245.87	4,350	2,001	4,390	2,070	4,718	2,171	4,760	2,150	5,817	2,676	5,870	2,330
26	0.500	136.30	2,411	1,257	2,030	280	2,616	1,363	2,200	280	3,224	1,681	2,710	280
	0.625	169.54	2,999	1,548	2,530	520	3,253	1,680	2,750	530	4,011	2,071	3,390	530
	0.688	186.16	3,294	1,692	2,790	680	3,573	1,835	3,020	690	4,404	2,263	3,730	700
	0.750	202.44	3,582	1,831	3,040	860	3,885	1,986	3,300	880	4,789	2,449	4,060	900
	0.812	218.64	3,868	1,968	3,290	1,060	4,196	2,135	3,570	1,080	5,172	2,632	4,400	1,120
	0.875	235.01	4,158	2,106	3,550	1,280	4,510	2,284	3,850	1,310	5,560	2,816	4,740	1,370
	1.000	267.25	4,728	2,372	4,050	1,750	5,129	2,573	4,400	1,800	6,322	3,171	5,420	1,930
28	0.500	146.99	2,600	1,464	1,880	220	2,821	1,588	2,040	220	3,477	1,957	2,520	220
	0.625	182.90	3,236	1,805	2,350	420	3,510	1,958	2,550	430	4,327	2,414	3,140	430
	0.688	200.87	3,554	1,974	2,590	560	3,855	2,141	2,810	560	4,752	2,639	3,460	570
	0.750	218.48	3,865	2,137	2,820	710	4,193	2,318	3,060	710	5,169	2,858	3,770	730
	0.812	236.00	4,175	2,298	3,060	880	4,529	2,493	3,310	890	5,583	3,073	4,090	910
	0.875	253.72	4,489	2,460	3,290	1,060	4,869	2,668	3,570	1,080	6,002	3,289	4,400	1,120
	1.000	288.63	5,106	2,774	3,760	1,480	5,539	3,009	4,080	1,520	6,828	3,709	5,030	1,600
30	0.500	157.68	2,790	1,686	1,760	180	3,026	1,829	1,900	180	3,730	2,255	2,350	180
	0.625	196.26	3,472	2,082	2,190	350	3,766	2,258	2,380	350	4,643	2,784	2,930	350
	0.688	215.58	3,814	2,277	2,420	460	4,137	2,470	2,620	460	5,100	3,045	3,230	470
	0.750	234.51	4,149	2,467	2,630	580	4,500	2,676	2,860	590	5,548	3,298	3,520	600
	0.812	253.36	4,482	2,654	2,850	730	4,862	2,879	3,090	740	5,994	3,549	3,810	750
	0.875	272.43	4,820	2,842	3,070	890	5,228	3,082	3,330	900	6,445	3,800	4,110	930
	1.000	310.01	5,485	3,207	3,510	1,250	5,949	3,479	3,810	1,280	7,334	4,288	4,700	1,330
1.250	384.17	6,797	3,909	4,390	2,070	7,372	4,240	4,760	2,150	9,089	5,227	5,870	2,330	
1.500	457.00	8,085	4,573	5,270	2,920	8,770	4,961	5,710	3,070	10,811	6,115	7,040	3,460	
32	0.500	168.37	2,979	1,925	1,650	150	3,231	2,088	1,790	150	3,983	2,574	2,200	150
	0.625	209.62	3,709	2,378	2,060	290	4,023	2,579	2,230	290	4,959	3,179	2,750	290
	0.688	230.29	4,074	2,602	2,270	380	4,419	2,822	2,460	380	5,448	3,479	3,030	390
	0.750	250.55	4,433	2,820	2,470	490	4,808	3,059	2,680	490	5,927	3,771	3,300	500
	0.812	270.72	4,789	3,035	2,670	610	5,195	3,292	2,900	610	6,405	4,059	3,570	630
	0.875	291.14	5,151	3,251	2,880	750	5,587	3,527	3,120	760	6,888	4,347	3,850	770
	1.000	331.39	5,863	3,672	3,290	1,060	6,360	3,983	3,570	1,080	7,840	4,910	4,400	1,120
1.250	410.90	7,269	4,482	4,120	1,810	7,885	4,862	4,460	1,870	9,721	5,994	5,500	2,000	
1.500	489.07	8,652	5,253	4,940	2,600	9,385	5,698	5,360	2,730	11,570	7,024	6,600	3,030	
36	0.750	282.62	5,000	3,597	2,190	350	5,424	3,902	2,380	350	6,686	4,810	2,930	350
	0.812	305.44	5,404	3,874	2,380	440	5,862	4,202	2,580	440	7,226	5,181	3,180	440
	0.875	328.55	5,813	4,153	2,560	540	6,305	4,504	2,780	540	7,773	5,553	3,420	550
	1.000	374.15	6,619	4,696	2,930	780	7,180	5,094	3,170	790	8,851	6,280	3,910	810
	1.250	464.35	8,215	5,748	3,660	1,380	8,911	6,235	3,970	1,410	10,985	7,687	4,890	1,480
	1.500	553.21	9,787	6,754	4,390	2,070	10,616	7,326	4,760	2,150	13,087	9,032	5,870	2,330
	1.750	640.73	11,336	7,715	5,120	2,780	12,296	8,369	5,560	2,920	15,158	10,317	6,850	3,270
2.000	726.92	12,860	8,633	5,850	3,450	13,950	9,365	6,350	3,660	17,197	11,544	7,830	4,210	

The data presented herein provides the strength and capabilities of pipe that are commonly requested that can be used as reference to determine the most suitable OMS connector for any application.

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